



HARDWARE NOTE:

- THIS SHAFT ASSEMBLY IS SUPPLIED WITH THE FOLLOWING HARDWARE:
- (4) 1" 20NC-2 X 3 1/2" LONG HEX HEAD BOLTS - ASTM A193 GRADE 304 STAINLESS STEEL
 - (4) 1" 20NC-2 HEX NUTS - ASTM A194 STAINLESS STEEL
 - (4) LOCKWASHERS FOR 1" DIA. BOLT - ASTM A194 STAINLESS STEEL
 - (4) FLATWASHERS (2" DIA.) FOR 1" DIA. BOLT - ASTM A194 STAINLESS STEEL
 - (4) FLATWASHERS (2 1/2" DIA.) FOR 1" DIA. BOLT - ASTM A194 STAINLESS STEEL

GENERAL NOTES:

- 1. - USE #143 WELD WIRE
- 2. - 6063 ASSEMBLY .375 WALL OR LESS TO BE HEAT-TREATED TO T6 TEMPER AFTER WELDING.
- 3. - SHAFT TO BE MECHANICALLY EXPANDED INSIDE SHOE BASE FOR SNIFF FIT BEFORE WELDING.

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| A | REWORK - NO CHANGES | ✓ | ✓ | ✓ | ✓ | NJDOT LIGHTING TYPE 'L - 15' U-18-77 C-69130 REV. A |
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| NEW JERSEY DEPT. OF TRANSPORTATION | | | | | | NONE |